

# **LIBERTA COR-TEN 700**



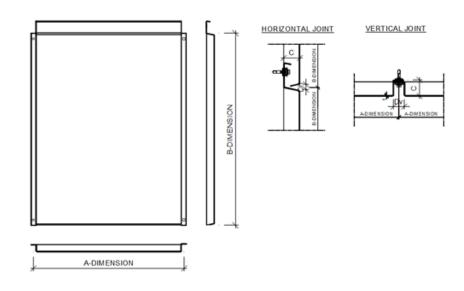
Create a harmonious, rusty layout with Liberta™ Cor-Ten 700 for ventilated Cor-Ten facade systems.

#### Ruukki® emotion

Available also with perforation and backlighting.

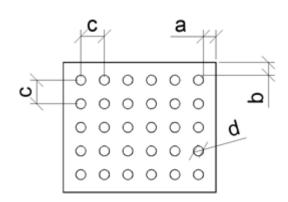
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# **PROPERTIES**



Model name	Liberta Cor-Ten 700
Depth	30 mm
Horizontal joint	10 mm
Vertical joint	20, 25, 30 mm
Fastening holes shape	Round
Fastening holes diameter	10 and 8 mm
Fastening style	Standard fix

### **PERFORATION LAYOUT**

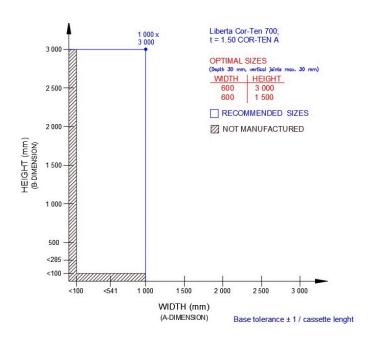


Dimension/hole	mm
а	≥10
b	≥10
С	d+15, d+25, d+30
d	12, 16, 20, 30

Symmetrical perforation: Fully perforated in symmetrical square layout. Only 1 hole size (d) and distance (a, b, c) per product.

Art perforation: Fully or partly perforated in freely chosen locations. All hole sizes (d) and distances (c) available per product.

### MATERIAL STEEL COR-TEN 1.50 MM, PANEL SIZES



## **MATERIALS**

Material	Material thickness (mm)	Weight (kg/m <sup>2</sup> )	Surface treatment	Reaction to fire
Steel Cor-Ten A *	1.5	14.5	-	A1

Due to its unique chemical composition, Cor-Ten weather-resistant structural steel sheet has a significantly better ability to resist atmospheric corrosion than similar general structural steels. Weather-resistant steel is used in architectural applications without requiring any separate surface treatment. Use of weather-resistant steel thus eliminates the need for surface treatments during the manufacturing and operational periods, in turn lowering the environmental load and costs throughout the product's life cycle.

The weather resistance of the product is due to its oxide layer i.e. the patina which forms on the steel surface which is resistant to the action of alloys and has low oxygen permeability. The oxide layer is created when weather-resistant steel is wetted and dried repeatedly. The protective surface layer forms in normal weather conditions within 18...36 months. The patina layer is initially reddish brown in colour, becoming darker in tone over the course of time. In industrial environments the patina forms more rapidly on the steel and darkens more than in cleaner rural environments. The protective patina layer cannot form, however, if the surface of the steel is continuously damp or dirty.

Cor-Ten A grade steel is used for the manufacture of panels (S355J0WP-COR-TEN A).

#### **ACCESSORIES**

Facade cladding system, completed with flashings, fasteners, and support studs provides a fully finished facade, as well as quick and easy installation.



**07 JUN, 2017**EN\_Cladding\_Accessories\_01\_2020
PDF, 3.38 MB

### **DESIGN TOOLS**

To make both architectural and structural design work easier, with accurate product information in 3D form, we offer a selection of CAD / BIM -objects and software tools to be downloaded from the Software Toolbox portal.

#### READY MODELLED BIM OBJECTS

Download objects for ArchiCAD Download objects for Revit

### **DETAIL DRAWINGS (.DWG)**



06 MAY, 2016

Ruukki\_Liberta\_rainscreen\_panels\_detail\_drawings\_DWG ZIP, 3.34 MB

### **DETAIL DRAWINGS (.PDF)**



06 MAY, 2016

Ruukki\_Liberta\_rainscreenpanels\_design\_manuals\_PDF ZIP, 1.18 MB



06 MAY, 2016

Ruukki\_Liberta\_rainscreen\_panels\_detail\_drawings\_PDF ZIP, 8.87 MB

## **INSTRUCTIONS**

#### **ORDER FORMS**

21 OCT, 2019 Ruukki Liber

Ruukki Liberta CorTen rainscreen panels order form XLSM, 2.61 MB

06 MAY, 2016

Ruukki Liberta rainscreen panels order form XLSM, 3.42 MB

#### **ASSEMBLY INSTRUCTIONS**

Assembly instructions document includes information about:

- Packing
- · Transportation and unloading
- · Storing
- · Assembling.

#### **TOLERANCES**



15 JUN, 2016

Facade cladding installation and base tolerances\_24\_11\_2016 PDF, 96.03 KB





Rainscreen panel product tolerances 24.11.2015 PDF, 51.23 KB

# **CERTIFICATES & APPROVALS**

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06 MAY, 2016

Ruukki Liberta rainscreen panels order form XLSM, 3.42 MB

# **REFERENCES**



## **MODERN APARTMENT BUILDING IN ESTONIA**

The main entrance and parking spaces attract attention with Art perforated Liberta Cor-Ten 700 cassettes with backlighting. Rye straws fit to the surroundings perfectly and contribute to the bohemian environment...

View case